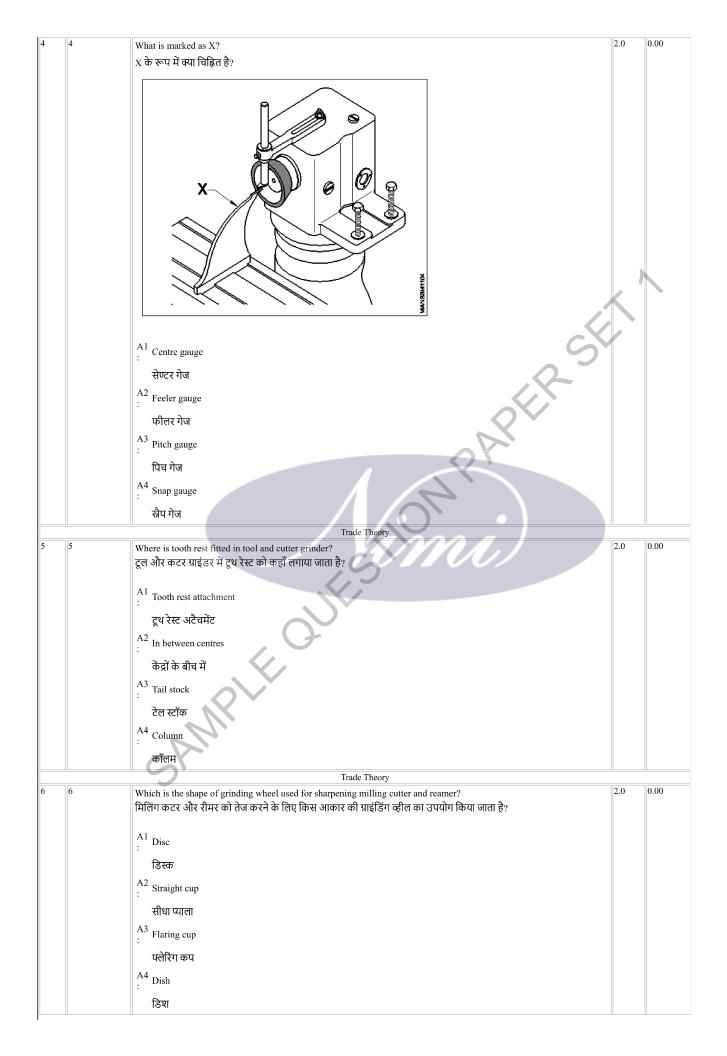
## All India Trade Test - 2024 for Crafstmen Training Scheme (CTS) Trade Name: Machinist Year 2 Year: 2nd Year

Exam Date : Exam Time :

Note: 1. Tick the correct option out of four alternatives provided 2. All questions carry equal marks (2 Marks each) 3. There is no negative marking

Sr. No.	Client Question ID	Question Body and Alternatives	Marks	Negativ Marks
		Trade Theory	)	
	1	Which grinding machine is used for sharpening of cutters? कटर को तेज करने के लिए किस ग्राइंडिंग मशीन का उपयोग किया जाता है?	2.0	0.00
		A1 Surface grinder		
		सरफेस ग्राइंडर		
		A2 Tool and Cutter grinder		
		टूल एंड कटर ग्राइंडर		
		A <sup>3</sup> Pedestal grinder		
		पेडस्टल ग्राइंडर		
		A4 Cylindrical grinder		
		सिलिंड्रिकल ग्राइंडर		
		Trade Theory		
	2	Which material is used to make the base of tool and cutter grinding machine? औजार और कटर ग्राइंडिंग मशीन का आधार बनाने के लिए किस सामग्री का उपयोग किया जाता है?	2.0	0.00
		A1 Grey cast iron		
		ग्रे कास्ट आयरन		
		A2 Low carbon steel		
		निम्न कार्बन इस्पात		
		A3 Tool steel		
		टूल स्टील		
		A4 : Bronze		
		कांस्य		
		Trade Theory		
	3	Which part mounted directly on the top of base in tool cutter grinder? टूल कटर ग्राइंडर में आधार के शीर्ष पर कौन सा हिस्सा सीधे रखा जाता है?	2.0	0.00
		A1 Column		
		कॉलम		
		A2 Saddle		
		सेडल		
		A3 Table		
		टेबल		
		A4 Wheel		
		व्हील		
		Trade Theory		



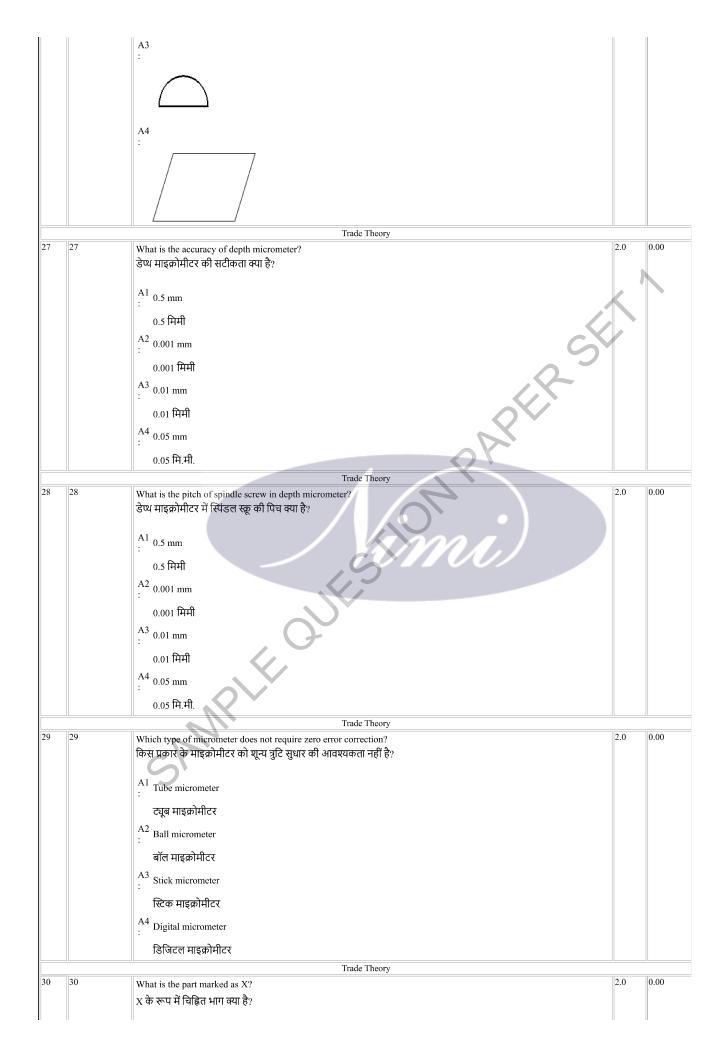
	Trade Theory		
7 7	What is the use of work holding device? वर्क होल्डिंग डिवाइस का उपयोग क्या है?	2.0	0.00
	A1 Keep the work piece in a safe distance		
	कार्यखंड को सुरक्षित दूरी पर रखना		
	A2 Keep the cutter in a safe distance		
	कटर को सुरक्षित दूरी पर रखना		
	A3 Keep the work piece in position		
	कार्यखंड स्थिति में रखना		
	A4 Keep the cutter in position		
	ः ः ः ः ः ः ः कटर को स्थिति में रखना		
	Trade Theory		
3 8	How many number of swivelling movement is provided with universal vice? यूनिवर्सल वाइस में कितनी संख्या में स्विवलिंग मूवमेंट प्रदान किया जाता है?	2.0	0.00
	2		
	A2 3		
	3		
	A3 4		
	4		
	A4 6		
	6		
	Trade Theory		
9	Which tool is used to form the radius on grinding wheel for radius grinding attachment? त्रिज्या ग्राइंडिंग अटैचमेंट के लिए ग्राइंडिंग औजार पर त्रिज्या बनाने के लिए किस औजार का उपयोग किया जाता है?	2.0	0.00
	A1 H.S.S single point tool		
	H.S.S सिंगल पॉइंट टूल		
	A2 Brazed single point tool		
	ब्रेज़्ड सिंगल पॉइंट टूल		
	A3 Diamond stick		
	डायमंड स्टिक		
	A4 H.C.S tool		
	H.C.S टूल		
0 10	Trade Theory	2.0	0.00
0 10	What is the use of a mandrel? मेंड्रेल का उपयोग क्या है?	2.0	0.00
	A1 For guide the grinding wheel		
	ग्राइंडिंग व्हील को गाइड करने के लिए		
	A2 : For hold the hollow cutters		
	खोखला कटर धारण करने के लिए		
	$\frac{A3}{A}$ For support the wheel head		
	े व्हील हेड को सपोर्ट करने के लिए		
	$\frac{A4}{A}$ For guide the table		
	टेबल का गाइड करने के लिए		

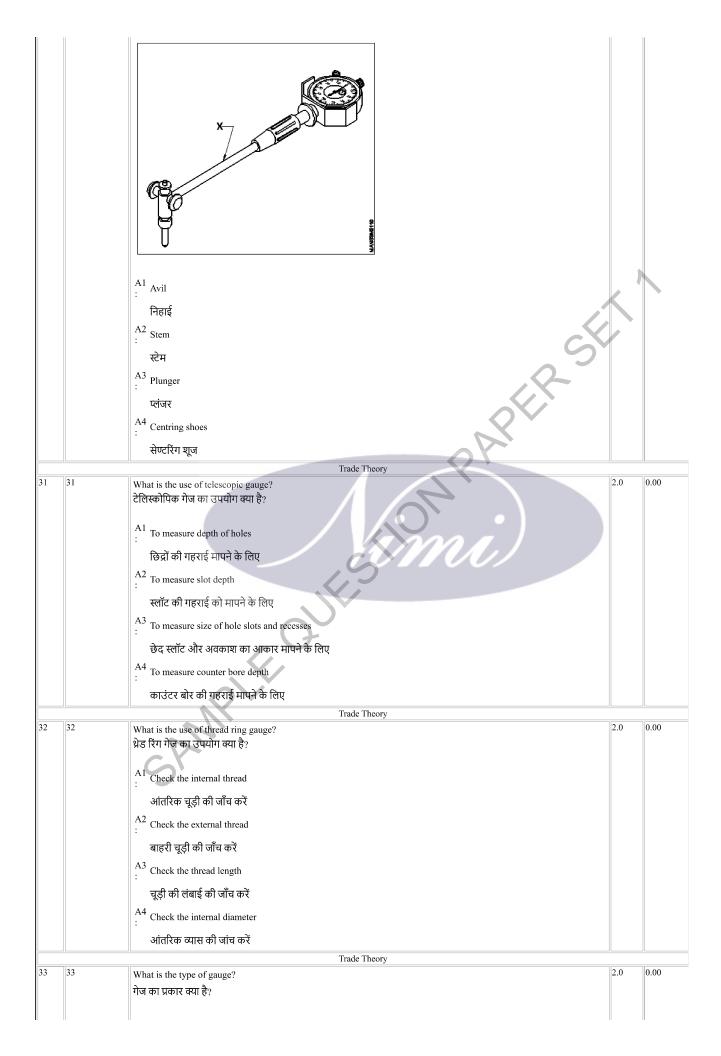
11	11	Trade Theory What is the angular setting limit of an angular sine vice used in tool and cutter grinder?	2.0	0.0
		आंजार और कटर ग्राइंडर में उपयोग किए जाने वाले कोणीय साइन वाइस की कोणीय सेटिंग सीमा क्या है?		
		$\stackrel{A1}{:}$ Upto 27°		
		27 ° तक		
		A2 Upto 55°		
		55 ° तक		
		$\stackrel{A3}{:}$ Upto 80°		
		80 ° तक		
		$^{A4}_{:}$ Upto 120°		
		120 ° तक		
		Trade Theory		
12	12	Which attachment is used for grinding face mill up to 400mm dia?	2.0	0.0
		400 मिमी व्यास तक फेस मिल ग्राइंडिंग करने के लिए किस अटैचमेंट का उपयोग किया जाता है?		
		A1 Universal vice	3	
		यूनिवर्सल वाइस		
		A2 Motor drive arrangement		
		मोटर ड्राइव व्यवस्था		
		A3 Face mill grinding attachment		
		फेस मिल ग्राइंडिंग अटैचमेंट		
		A4 Angular sine vice		
		·		
		कोणीय साइन वाइस Trade Theory		
13	13	What is the use of radius wheel turning attachment in tool and cutter grinder?	2.0	0.0
		टूल और कटर ग्राइंडर में त्रिज्या व्हील टर्निंग अटैचमेंट का उपयोग क्या है?		
		A1 press the wheel to the required redius up to 25 up		
		Diess the wheel to the required factors up to 25min		
		25 मिमी तक वांछित त्रिज्या के लिए व्हील ड्रेस		
		$\frac{A2}{A}$ Turn the work piece to any required shape		
		कार्यखंड को किसी भी आवश्यक आकार में खराद करने		
		A3 Turn the work piece to a radius up to 12mm		
		: 12 मिमी तक त्रिज्या के कार्यखंड को खराद करने		
		<sup>A4</sup> Dress the wheel to any required shape		
		व्हील को किसी भी वांछित आकार में ड्रेस करने		
14	14	Trade Theory           What is the maximum swiveling angle of wheel head on a tool cutter grind machine?	2.0	0.0
		टूल कटर ग्राइंड मशीन पर व्हील हेड का अधिकतम स्विवलिंग कोण क्या है?		
		$\frac{A1}{:}$ 360°		
		360 °		
		A2 : 120°		
		120 °		
		$\begin{array}{c} A3\\ \cdot\\ 90^{\circ} \end{array}$		
		90 °		
		$\frac{A4}{:}$ 47°		

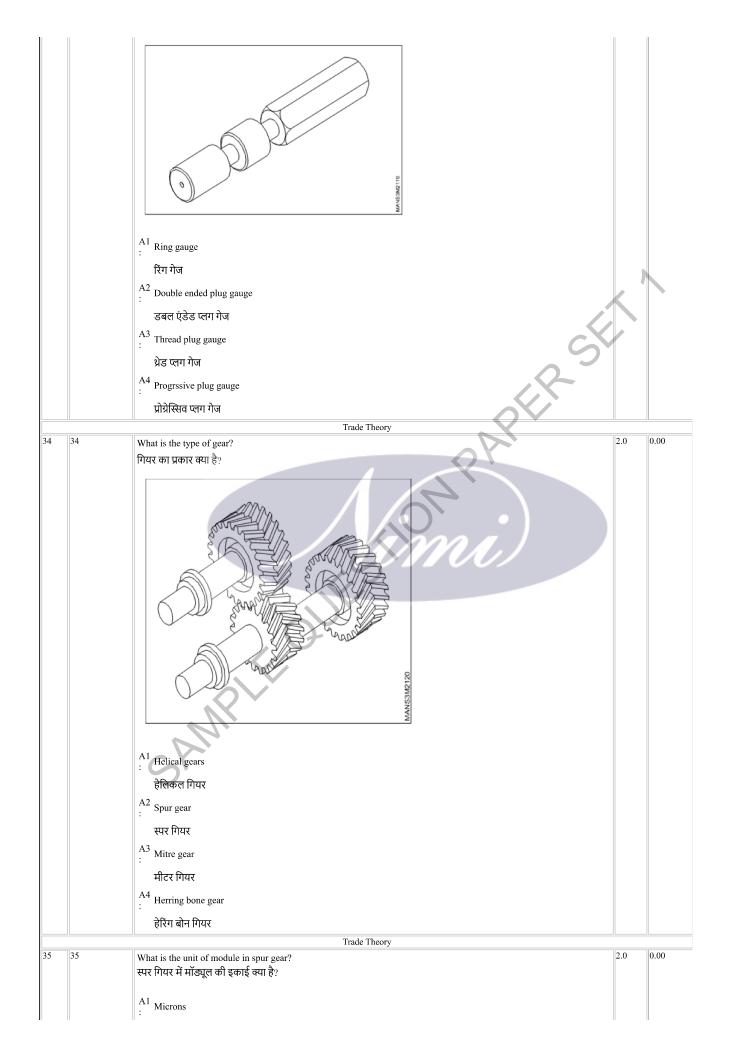
		47 °		
5	15	Trade Theory	2.0	0.00
5	15	Which part of the tool and cutter grinding machine on that wheel head is being mounted? टूल और कटर ग्राइंग मशीन के किस भाग को उस व्हील हेड पर माउंट किया जा रहा है?	2.0	0.00
		A1 Base		
		आधार		
		A2 Saddle		
		. सैडल		
		A3 Table		
		ः टेबल		
		A4 Column		
		ः च्यांसः कॉलम		
		कालम Trade Theory	$\mathbf{k}$	
6	16	Why centre gauge is provided on tool and cutter grinding?	2.0	0.00
		औजार और कटर ग्राइंडिंग पर केंद्र गेज क्यों प्रदान किया जाता है?		
		A1 For centering the wheel spindle and cutter edges		
		: वहील स्पिंडल और कटर किनारों को केंद्रित करने के लिए		
		A <sup>2</sup> For align the table to the spindle axis		
		: स्पंडल अक्ष को टेबल के साथ सरेखित करने के लिए		
		A3 For reduce the wheel speed		
		:		
		व्हील की गति कम करने के लिए A4 For fast matel removal		
		तेजी से धातु हटाने के लिए		
7	17	Trade Theory Which part is used to support each individual tooth of cutter in correct position on tool and cutter grinder?	2.0	0.00
		टूल एंड कटर ग्राइंडर पर सही स्थिति में कटर के प्रत्येक व्यक्तिगत दांत का सहारा देने के लिए किस भाग का उपयोग किया जाता है?		
		A1 Compound rest		
		कंपाउंड रेस्ट		
		A2 Steady rest		
		स्टेडी रेस्ट		
		A3 Tool rest		
		टूल रेस्ट		
		A4 Tooth rest		
		टूथ रेस्ट		
8	18	Trade Theory	2.0	0.00
0	10	What happened if too little clearance is provided on milling cutter? यदि मिलिंग कटर पर बहुत कम क्लीयरेंस प्रदान की गई तो क्या होगा?	2.0	0.00
		A1 Chattering produced		
		चैटरिंग उत्पन्न होगी		
		$\frac{A^2}{A^2}$ No heat produced		
		A <sup>2</sup> No heat produced		
		A2 No heat produced कोई गर्मी पैदा नहीं होगी		

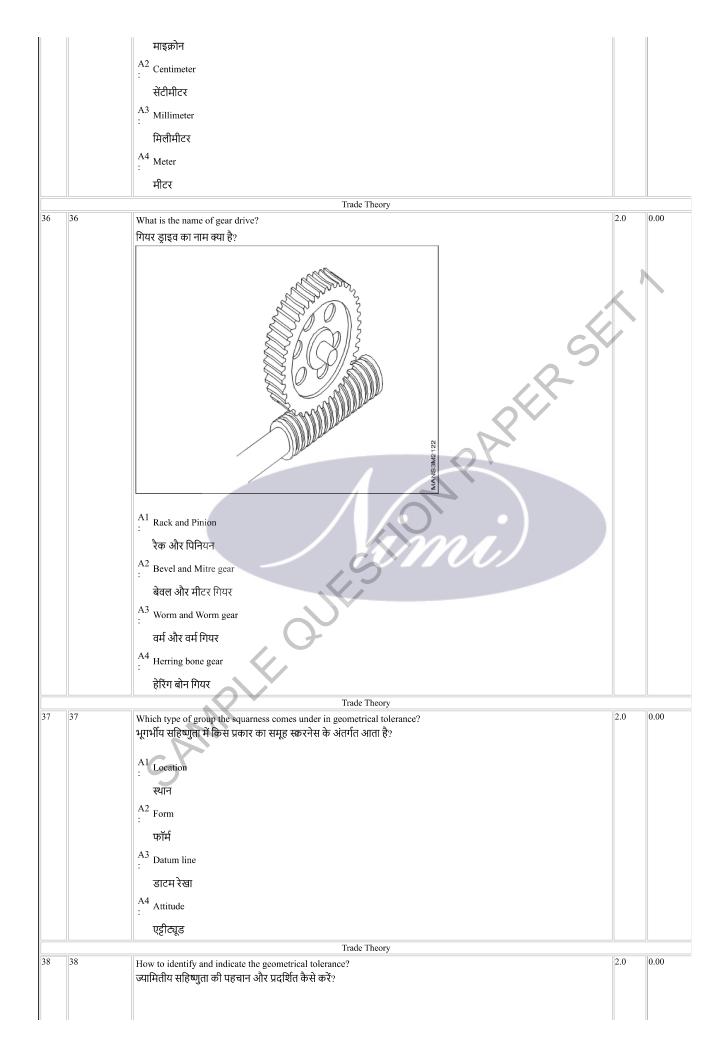
		खराब सतह परिष्करण Trade Theory		
F	19	What is the recommended range of secondary clearance angle on milling cutter? मिलिंग कटर पर द्वितीयक निकासी कोण की अनुशंसित सीमा क्या है?	2.0	0.00
		$\stackrel{A1}{:}$ 1° to 3°		
		1° to 3°		
		$\stackrel{A2}{:}$ 4° to 7°		
		$4^{\circ}$ to $7^{\circ}$		
		$^{A3}_{:}$ 8° to 12°		
		$8^{\circ}$ to $12^{\circ}$		
		$\frac{A4}{1}$ 15° to 25°		
		$15^{\circ}$ to $25^{\circ}$		
		Trade Theory		
	20	Which attachment is designed for holding work to any desired compound angle? कौन सा अटैचमेंट कार्य को किसी भी वांछित कंपाउंड कोण पर पकड़ने के लिए डिज़ाइन किया गया है?	2.0	0.00
		A1 Universal vice		
		यूनिवर्सल वाइस		
		A2 Angular sine vice		
		कोणीय साइन वाइस		
		A3 Positive indexing attachment		
		धनात्मक अनुक्रमण अटैचमेंट		
		A4 Motor drive arrangement		
		मोटर ड्राइव व्यवस्था		
l	21	Trade Theory	2.0	0.00
	21	Which grinding attachment is specially designed for enable the work up to a length of 750 mm? 750 मिमी की लंबाई तक कार्य को सक्षम करने के लिए विशेष रूप से किस ग्राइंडिंग अनुलग्नक को डिज़ाइन किया गया है?	2.0	0.00
		A1 RH and LH extension tail stock		
		आरएच और एलएच एक्सटेंशन टेल स्टॉक		
		A2 : Universal vice		
		यूनिवर्सल वाइस		
		A3 Positive indexing attachment		
		धनात्मक अनुक्रमण अटैचमेंट		
		A4 : : Tap relieving sharpening attachment		
		टेप रिलीविंग शर्पेनिंग अटैचमेंट		
	22	Trade Theory Which attachment is designed for grinding the land of a tap?	2.0	0.00
		टेप के लैंड को ग्राइंड करने के लिए कौन सा अटैचमेंट बनाया गया है?		
		A1 Radius wheel turning attachment		
		ः त्रिज्या व्हील टर्निंग अटैचमेंट		
		A2 Angular sine vice		
		ः ् कोणीय साइन वाइस		
		A3 Tap relieving and Sharpening attachment		
		Tap relieving and Sharpening attachment		
		े विष्ठ reneving and Sharpening attachment टेप रिलीविंग एंड शर्पेनिंग अटैचमेंट		

		Trade Theory		
23	23	Which attachment is used for precision grinding of angular parts? कोणीय भागों के सटीक ग्राइंडिंग के लिए किस अटैचमेंट का उपयोग किया जाता है?	2.0	0.
		A1 Hotor drive attachment		
		मोटर ड्राइव अटैचमेंट		
		A2 Positive indexing attachment		
		धनात्मक अनुक्रमण अटैचमेंट		
		A3 Universal vice		
		यूनिवर्सल वाइस		
		A4 Angular sine vice		
		कोणीय साइन वाइस		
		Trade Theory		
24	24	Which letter used for represent for datum for indicating geometrical tolerance? ज्यामितीय सहिष्णुता को इंगित करने के लिए डेटम के प्रतिनिधित्व के लिए किस अक्षर का उपयोग किया गया है?	2.0	0.
			P	
		जी		
		A2 M		
		н		
		A3 B		
		बी		
		A <sup>4</sup> A τ		
		Trade Theory		
25	25	What is the definition of "GD and T"? "GD और T 'की परिभाषा क्या है?	2.0	0.
		A1 Geometrical Deviations and Tolerances ज्यामितीय विचलन और सहिष्णुता		
		A2 Geometrical Dimensioning and Tolerances		
		ः ज्यामितीय आयाम और सहिष्णुता		
		ज्यामितीय ड्राइंग और तकनीक . <sup>A4</sup> Geometrical Drawing and Tolerances		
		:		
		ज्यामितीय ड्राइंग और सहिष्णुता Trade Theory		
26	26	What is the symbol used for to check the flatness?	2.0	0.
		सपाटता की जांच के लिए किस प्रतीक का उपयोग किया जाता है?		
		A1		
		A2		









4	2	Which symbol is used to denote co-efficient of friction? घर्षण के गुणांक को निरूपित करने के लिए किस प्रतीक का प्रयोग किया जाता है?	2.0	0.00
		Workshop Calculation Science		
		ः अविविधाः प्रस्ताव		
		A4 Hotion		
		े Erosion : कटाव		
		जंग A3 Erosion		
		A2 Corrosion		
		टकराव		
		A1 Friction		
		S		
4	1	Which one of the following acts in between the wheels and roads, if vehicles are able to run on roads? यदि वाहन सड़कों पर चलने में सक्षम हैं, तो पहियों और सड़कों के बीच में निम्न में से कौन सा कार्य करता है?	2.0	0.00
		Workshop Calculation Science		
		: ब्रेक शू अस्तर		
		पहिया हब बीयरिंग A4 Brake shoe lining		
		A3 Wheel hub bearings		
		क्रैंक शाफ्ट बीयरिंग		
		A2 Crank shaft bearings		
		सिलेंडर में छल्ते		
		A1 Rings in the cylinder		
		कौन सा उपयोगी घर्षण है?		
4	0	Which is useful friction?	2.0	0.00
		वस्तु के लम्बवत Workshop Calculation Science		
		A4 Perpendicular to the object		
		वस्तु के समांतर		
		A3 Parallel to the object		
		वस्तु के सामने		
		A2 Opposite to the object		
		वस्तु के लिए इच्छुक		
		A1 Inclined to the object	k	
		किसी गतिपरक वस्तु के विरुद्ध घर्षण बल की दिशा क्या है?		
3	9	Workshop Calculation Science           What is the direction of frictional force against a motional object?	2.0	0.00
		प्रतीक Worksham Coloniation Science		
		A4 Symbols		
		दशमलव		
		A3 Decimals		
		अक्षर		
		A2 : Alphabets		
		नंबर		
		Al Numbers		

		$A1 \alpha$ (Alpha)		
		(Alpha)		
		$\stackrel{A2}{:} \mu (Meu)$		
		μ (Meu)		
		$\begin{array}{c} A3\\ \vdots \end{array} \beta (Beta) \end{array}$		
		$\beta$ (Beta)		
		$\frac{A4}{2} \gamma$ (Gamma)		
		γ (Gamma)		
3	43	Workshop Calculation Science           What is the name of the point at which all the weight of the body concentrated?	2.0	0.00
		उस बिंदु का नाम क्या है जिस पर शरीर के सभी भार केंद्रित थे?		
		Alterative		
		A1 Initial point	K	
		प्रारंभिक बिंदु		
		A <sup>2</sup> Centre of gravity :		
		गुरुत्वाकर्षण का केंद्रे		
		A3 Centroid		
		केन्द्र <b>क</b>		
		A4 Central point		
		केन्द्र बिन्दु		
		Workshop Calculation Science		
		Where the centre of gravity of a circle lies?         एक वृत्त के गुरुत्वाकर्षण का केंद्र कहाँ स्थित है?         A1         At its centre         इसके केंद्र में         A2         Any where on its radius         इसकी त्रिज्या पर कोई जहां         A3         Any where on its circumference         इसकी परिधि पर कोई जहां         A4         Any where on its diameter         इसके व्यास पर कोई जहां		
5	45	Engineering Drawing Lock nut or check-nut is chamfered on	2.0	0.00
		लॉक नट या चेक-नट को पर चम्फर्ड किया जाता है। A1 upper side उपरी तरफ A2 lower side :		
		निली तरफ		
		A3 both side		
		दोनो तरफ		
		A4 none sides		
		कोई तरफ नहीं।		
		Engineering Drawing		
5	46	Rivets are generally, specified by रिवेट्स आमतौर पर द्वारा निर्दिष्ट किए जाते हैं।	2.0	0.00
		וראלט אויזטוג אל <u>או</u> אוגו ווועכ ואיל אוגו 10		



		Informal communication		
		A3 Polite communication		
		Polite communication		
		A4 Impolite communication		
		Impolite communication		
		Employability Skills		
54	54	What you say first when you meet someone?	2.0	0.
		What you say first when you meet someone?		
		Al e "		
		A1 Goodbye		
		Goodbye		
		A2 Good day		
		Good day		$\wedge$
		A3 See you	K	
		See you		
		A4 Good morning		
		Good morning Employability Skills		
55	55	The Principal called Manoj. The Principal askedto showhall ticket for the CTS Examination.	2.0	0.
		The Principal called Manoj. The Principal askedto showhall ticket for the CTS Examination.		
		A1 him his		
		him, his		
		A <sup>2</sup> him, her		
		him, her		
		A <sup>3</sup> her, his		
		her, his		
		A4 her, him		
		her, him		
		Employability Skills		
56	56	Fill in the blank with correct past tense of the verb" Ia movie yesterday"		0.
			2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday" A1 watch	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 : A1 :	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch watch watch	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 : watch A2 : A2 am watching :	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch  A2 am watching  am watching	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 : watch A2 : A2 am watching :	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch  A2 am watching  am watching	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch A2 am watching am watching A3 watched A4 will watch	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch A2 an watching an watching A3 watched A4 will watch :	2.0	
		Fill in the blank with correct past tense of the verb" Ia movie yesterday"  A1 watch A2 am watching am watching A3 watched A4 will watch	2.0	
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         A2         am watching         am watching         A3         watched         A4         will watch         will watch         Singular form of ;devices" is	2.0	0.4
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         A2         am watching         am watching         X3         watched         A4         will watch         will watch         Employability Skills		0.1
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         A2         am watching         am watching         A3         watched         A4         will watch         will watch         Singular form of ;devices" is         Singular form of ;devices" is         A1         Device		0.
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         watch         A2         am watching         am watching         A3         watched         will watch         will watch         Singular form of ;devices" is         Singular form of ;devices" is         A1         A1         Devise		0.
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         *         watch         A2         am watching         am watching         *         watch         A3         watched         A4         will watch         will watch         Singular form of ;devices" is         Singular form of ;devices" is         A1         Devise         Devise		0.4
57	57	Fill in the blank with correct past tense of the verb" Ia movie yesterday"         A1         watch         watch         A2         am watching         am watching         A3         watched         will watch         will watch         Singular form of ;devices" is         Singular form of ;devices" is         A1         A1         Devise		0.0

		A <sup>3</sup> Divise : Divise		
		A4 Device		
		Device		
58	58	Employability Skills	2.0	0.
58	58	"The announcement yesterday was unnecessary" complete the sentence with appropriate word. "The announcement yesterday was unnecessary" complete the sentence with appropriate word.	2.0	0.
		A1 made		
		made		
		A2 make		
		make		
		A3 was made		$\uparrow$
		was made		
		A4 will make		
		will make		
		Employability Skills		
59	59	Fill in the blank with proper proper interrogativewent wrong with yesterday's game.	2.0	0.
		Fill in the blank with proper proper interrogativewent wrong with yesterday's game.		
		A1 Where		
		: Where		
		A <sup>2</sup> What		
		What A3 When		
		When		
		A <sup>4</sup> Who		
		Who		
60	60	Employability Skills Change the verb "took" in the passive voice	2.0	0.
		Change the verb 'took' in the passive voice		
		A1 is taken/ are taken		
		is taken/ are taken		
		A2 i am taken/ are taken		
		am taken/ are taken		
		A3 are taken/were taken		
		are taken/were taken		
		A4 was taken/were taken		
		was taken/were taken		
		Employability Skills		
61	61	Complete the sentence with appropriate word "The Plumber the tap only now.	2.0	0.
		Complete the sentence with appropriate word "The Plumber the tap only now.		
		A1 fit		
		: fit		
		$\frac{A2}{A}$ are fitting		
		A3 is fitting		
		16 titting		

		is fitting		
		A4 was fitting		
		was fitting		
		Employability Skills		
2	62	When you borrow a screwdriver from a trainee, you should say When you borrow a screwdriver from a trainee, you should say	2.0	0.00
		Al Give me your screwdriver :		
		Give me your screwdriver		
		A2 Can you give me your screwdriver		
		Can you give me your screwdriver		
		A3 The screw- driver is nice		
		The screw- driver is nice		
		A4 I take your screwdriver	X	
		. I take your screwdriver		
		Employability Skills		
3	63	Magnificent, sharp, lengthy, bright,- are examples of Magnificent, sharp, lengthy, bright,- are examples of	2.0	0.00
		A1 describing words		
		describing words		
		A2 action words		
		:		
		action words		
		: nouns		
		nouns		
		A4 pronouns		
		pronouns		
4	64	Employability Skills		0.00
•	04	Table, wire, socket, cable, hammer, nail etc. are	2.0	0.00
		Table, wire, socket, cable, hammer, nail etc. are	2.0	
		Table, wire, socket, cable, hammer, nail etc. are	2.0	
		Table, wire, socket, cable, hammer, nail etc. are	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words	2.0	
		Table, wire, socket, cable, hammer, nail etc. are	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns pronouns A3 naming words	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns pronouns A3 naming words	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns A3 naming words naming words	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns A3 naming words naming words A4 action words	2.0	
		Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns A3 naming words naming words A4 action words action words	2.0	
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words         action words         action words         Employability Skills	2.0	0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are A1 describing words describing words A2 pronouns A3 naming words naming words A4 action words action words		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words         ation words         action words         Employability Skills    Fix, measure, pull, lift, grind, mix, operate – are examples of Fix, measure, pull, lift, grind, mix, operate – are examples of		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words         action words         i         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words         action words         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns         i         pronouns		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words         action words         i         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         ai         naming words         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         action words         Examples of         A1         pronouns         A2         action words         Examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns         pronouns         action words		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         A3         naming words            A4         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns         A2         pronouns         A2         action words		0.00
5	65	Table, wire, socket, cable, hammer, nail etc. are         A1         describing words         describing words         A2         pronouns         pronouns         anaming words         A3         naming words         A4         action words         Employability Skills         Fix, measure, pull, lift, grind, mix, operate – are examples of         Fix, measure, pull, lift, grind, mix, operate – are examples of         A1         pronouns         pronouns         action words		0.00

		A4 naming words		
		naming words		
		Employability Skills		
66	66	Comma, full stop, question mark are examples of Comma, full stop, question mark are examples of	2.0	0.00
		A1 design		
		design		
		A2 next paragraph		
		next paragraph		
		A3 formal communication		
		formal communication		
		A4 punctuation mark		
		punctuation mark	K	
		Employability Skills		
57	67	When you start a discussion on a topic, what do you say?	2.0	0.00
		When you start a discussion on a topic, what do you say?		
		A1 Let you start		
		Let you start		
		A2 Let me say		
		Let me say		
		A3 Late discuss		
		: Let's discuss		
		A4 Lata us finish		
		: Let's us finish		
		Employability Skills		
58	68	What do you say when you politely disagree?	2.0	0.00
		What do you say when you politely disagree?		
		A1 I'm afraid I have to disagree		
		I'm afraid I have to disagree		
		I'm afraid I have to disagree A2 : you are wrong		
		I'm afraid I have to disagree A2 you are wrong you are wrong		
		I'm afraid I have to disagree A2 you are wrong you are wrong A3 I am right		
		I'm afraid I have to disagree A2 you are wrong you are wrong A3 I am right I am right		
		I'm afraid I have to disagree A2 you are wrong you are wrong A3 I am right I am right A4 he is right		
		I'm afraid I have to disagree A2 you are wrong you are wrong A3 I am right A4 he is right he is right		
59	69	I'm afraid I have to disagree         A2         you are wrong         you are wrong         A3         I am right         I am right         A4         he is right         be is right         Employability Skills	2.0	0.00
59	69	I'm afraid I have to disagree A2 you are wrong you are wrong A3 I am right A4 he is right he is right	2.0	0.00
	69	I'm afraid I have to disagree         A2         you are wrong         you are wrong         A3         I am right         A4         he is right         he is right         Employability Skills         You are requested to complete the given assignment by Monday This is an example of         You are requested to complete the given assignment by Monday This is an example of	2.0	0.00
	69	Image: Image	2.0	0.00
	69	Image:	2.0	0.00
59	69	Image: Image	2.0	0.00
59	69	Image: Provide the second structure $A^2$ you are wrong         you are wrong $A^3$ I am right         I am right $A^4$ he is right         be is right         Employability Skills         You are requested to complete the given assignment by Monday This is an example of         You are requested to complete the given assignment by Monday This is an example of         A1         informal communication $A^2_i$ a request         a request	2.0	0.00
59	69	Image: Image	2.0	0.00
59	69	Image: Prima fraid I have to disagree $A^2_{::}$ you are wrong         you are wrong $A^3_{::}$ I am right         I am right $A^4_{:}$ he is right         he is right         Employability Skills         You are requested to complete the given assignment by Monday This is an example of         You are requested to complete the given assignment by Monday This is an example of         You are requested to complete the given assignment by Monday This is an example of         A1         informal communication         informal communication $A^2_{::}$ a request         a request $A^3$ an order	2.0	0.00

		formal communication		
		Employability Skills		
70	70	Gestures, facial expressions, eye contact are examples of Gestures, facial expressions, eye contact are examples of	2.0	C
		A1 verbal communication		
		verbal communication		
		A2 non-verbal communication		
		non-verbal communication		
		A3 oral communication		
		oral communication		
		A4 written communication		
		written communication		M
		Employability Skills		
71	71	Complete the sentence with suitable describing words. The area isas the houses in it cost a lot of money. Complete the sentence with suitable describing words. The area isas the houses in it cost a lot of money.	2.0	0
		A1 beautiful		
		beautiful		
		A2 good		
		good		
		A3 expensive		
		expensive		
		A4 spacious		
		spacious		
		Employability Skills		
72	72	Complete these sentence with suitable describing words The roads in my town are in condition. Complete these sentence with suitable describing words The roads in my town are in condition.	2.0	0
		A1 good		
		good		
		A2 expensive		
		- cxpensive		
		expensive		
		expensive		
		A3 beautiful beautiful		
		A3 beautiful beautiful		
		expensive A <sup>3</sup> beautiful beautiful A <sup>4</sup> safe		
73	73	A <sup>3</sup> beautiful beautiful beautiful A <sup>4</sup> safe safe Employability Skills Complete the sentence with suitable describing words There is a garden with lovely flowers.	2.0	C
73	73	A <sup>3</sup> beautiful beautiful A <sup>4</sup> safe safe Employability Skills	2.0	0
73	73	A <sup>3</sup> beautiful beautiful beautiful A <sup>4</sup> safe safe Employability Skills Complete the sentence with suitable describing words There is a garden with lovely flowers.	2.0	C
73	73	A <sup>3</sup> beautiful beautiful beautiful A <sup>4</sup> safe safe Employability Skills Complete the sentence with suitable describing words There is a garden with lovely flowers. Complete the sentence with suitable describing words There is a garden with lovely flowers. A <sup>1</sup> mod	2.0	C
73	73	A3       beautiful         beautiful       beautiful         beautiful       beautiful         A4       safe         safe       safe         Employability Skills         Complete the sentence with suitable describing words There is a garden with lovely flowers.         Complete the sentence with suitable describing words There is a garden with lovely flowers.         A1       good         good       A2         good       A2         anseigure       Same	2.0	C
73	73	<pre>     expensive     A<sup>3</sup> beautiful     beautiful     beautiful     A<sup>4</sup> safe     safe     Safe     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     A<sup>1</sup> good     good     A<sup>2</sup> spacious </pre>	2.0	C
73	73	expensive     expensive     A <sup>3</sup> beautiful     beautiful     beautiful     beautiful     A <sup>4</sup> safe     safe     safe     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     Complete the sentence with suitable describing words There is a garden with lovely flowers.     A <sup>1</sup> good     good     A <sup>2</sup> spacious     spacious	2.0	
73	73	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} expensive\\ A^{3}\\ beautiful\\ beautiful\\ A^{4}\\ safe\\ safe\\ safe\end{array} \end{array}$ $\begin{array}{c} \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	2.0	C
73	73	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} \\ \\ \\ \\ \end{array} \end{array} \\ \begin{array}{c} \\ \\ \end{array} \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \end{array} \\ \begin{array}{c} \\ \end{array} \\ $	2.0	C
73	73	$\begin{array}{c} \begin{array}{c} \begin{array}{c} \begin{array}{c} expensive\\ A^{3}\\ beautiful\\ beautiful\\ A^{4}\\ safe\\ safe\\ safe\end{array} \end{array}$ $\begin{array}{c} \hline \\ \hline \\ \\ \hline \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ \\ $	2.0	0

74	74	Complete the sentence with suitable describing words There is a playground near our house. Complete the sentence with suitable describing words There is a playground near our house.	2.0	0.00
		A1 spacious		
		spacious		
		A2 big		
		big		
		A3 beautiful		
		beautiful		
		A4 good		
		good		
		Employability Skills		10.00
75	75	Complete the sentence with suitable describing words There are apartments in my neighbourhood.         Complete the sentence with suitable describing words There are apartments in my neighbourhood.	2.0	0.00
		A1 expensive		
		expensive C		
		A2 beautiful		
		beautiful		
		A3 good		
		good		
		A4 spacious		
		spacious		
		(Simi)		
		SAMPLE		
		S		

Question NumberCorrect Alternative position1A22A13A24A15A16A37A38A29A310A211A212A313A114A115A416A117A418A419A420A121A323A424A425A226A427A328A129A430A231A332A434A435A336A337A440A441A144A144A1	Machinist - 2nd	d year (Eng) SET 1
1       A2         2       A1         3       A2         4       A1         5       A1         6       A3         7       A3         8       A2         9       A3         10       A2         11       A2         12       A3         13       A1         14       A1         15       A4         16       A1         17       A4         18       A4         19       A4         20       A1         21       A1         22       A3         33       A4         24       A4         25       A2         26       A4         27       A3         31       A3         32       A4         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         39       A2         40       A4 <tr< td=""><td></td><td></td></tr<>		
3 $A2$ 4A15A16A37A38A29A310A211A212A313A114A115A416A117A418A420A121A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A441A142A243A244A1		
4A15A16A37A38A29A310A211A212A313A114A115A416A117A418A420A121A323A424A425A226A427A330A231A332A233A434A435A336A337A438A441A142A243A244A1	2	A1
5A16A37A38A29A310A211A212A313A114A115A416A117A418A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A441A142A243A244A1	3	A2
6 $A3$ $7$ $A3$ $8$ $A2$ $9$ $A3$ $10$ $A2$ $11$ $A2$ $12$ $A3$ $13$ $A1$ $14$ $A1$ $15$ $A4$ $16$ $A1$ $17$ $A4$ $18$ $A4$ $20$ $A1$ $21$ $A1$ $22$ $A3$ $23$ $A4$ $24$ $A4$ $25$ $A2$ $26$ $A4$ $27$ $A3$ $28$ $A1$ $29$ $A4$ $30$ $A2$ $31$ $A3$ $32$ $A2$ $33$ $A4$ $34$ $A4$ $35$ $A3$ $36$ $A3$ $37$ $A4$ $39$ $A2$ $40$ $A4$ $41$ $A1$ $44$ $A1$	4	A1
7A38A29A310A211A212A313A114A115A416A117A418A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A439A240A441A144A1	5	A1
8 $A2$ 9 $A3$ 10 $A2$ 11 $A2$ 12 $A3$ 13 $A1$ 14 $A1$ 15 $A4$ 16 $A1$ 17 $A4$ 18 $A4$ 19 $A4$ 20 $A1$ 21 $A1$ 22 $A3$ 23 $A4$ 24 $A4$ 25 $A2$ 26 $A4$ 27 $A3$ 28 $A1$ 29 $A4$ 30 $A2$ 31 $A3$ 32 $A2$ 33 $A4$ 34 $A4$ 35 $A3$ 36 $A3$ 37 $A4$ 38 $A4$ 41 $A1$ 42 $A2$ 43 $A2$ 44 $A1$	6	A3
9A310A211A212A313A114A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A439A240A441A144A1	7	A3
10A211A212A313A114A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A439A240A441A142A243A244A1	8	A2
11A212A313A114A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A433A434A435A336A337A438A439A240A441A142A244A1	9	A3
12A313A114A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A439A240A441A142A243A244A1	10	A2
13A114A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A439A240A441A142A243A244A1	11	A2
14A115A416A117A418A419A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A438A439A240A441A144A1	12	A3
15 $A4$ $16$ $A1$ $17$ $A4$ $18$ $A4$ $19$ $A4$ $20$ $A1$ $21$ $A1$ $22$ $A3$ $23$ $A4$ $24$ $A4$ $25$ $A2$ $26$ $A4$ $27$ $A3$ $28$ $A1$ $29$ $A4$ $30$ $A2$ $31$ $A3$ $32$ $A2$ $33$ $A4$ $34$ $A4$ $35$ $A3$ $36$ $A3$ $37$ $A4$ $38$ $A4$ $39$ $A2$ $40$ $A4$ $41$ $A1$ $42$ $A2$ $43$ $A2$	13	A1
16A117A418A419A420A121A122A323A424A425A226A427A328A130A231A332A233A434A435A336A337A438A439A240A441A144A1	14	A1
17 $A4$ 18 $A4$ 19 $A4$ 20 $A1$ 21 $A1$ 22 $A3$ 23 $A4$ 24 $A4$ 25 $A2$ 26 $A4$ 27 $A3$ 28 $A1$ 29 $A4$ 30 $A2$ 31 $A3$ 32 $A2$ 33 $A4$ 34 $A4$ 35 $A3$ 36 $A3$ 37 $A4$ 39 $A2$ 40 $A4$ 41 $A1$ 44 $A1$	15	A4
18 $A4$ 19 $A4$ 20 $A1$ 21 $A1$ 22 $A3$ 23 $A4$ 24 $A4$ 25 $A2$ 26 $A4$ 27 $A3$ 28 $A1$ 29 $A4$ 30 $A2$ 31 $A3$ 32 $A2$ 33 $A4$ 34 $A4$ 35 $A3$ 36 $A3$ 37 $A4$ 39 $A2$ 40 $A4$ 41 $A1$ 44 $A2$ 44 $A1$	16	A1
19A420A121A122A323A424A425A226A427A328A129A430A231A332A233A434A435A336A337A439A240A441A144A1	17	A4
20A1 $21$ A1 $22$ A3 $23$ A4 $24$ A4 $25$ A2 $26$ A4 $27$ A3 $28$ A1 $29$ A4 $30$ A2 $31$ A3 $32$ A2 $33$ A4 $34$ A4 $35$ A3 $36$ A3 $37$ A4 $39$ A2 $40$ A4 $41$ A1 $42$ A2 $44$ A1	18	A4
21A1 $22$ A3 $23$ A4 $24$ A4 $25$ A2 $26$ A4 $27$ A3 $28$ A1 $29$ A4 $30$ A2 $31$ A3 $32$ A2 $33$ A4 $34$ A4 $35$ A3 $36$ A3 $37$ A4 $39$ A2 $40$ A4 $41$ A1 $42$ A2 $44$ A1	19	A4
22A3 $23$ A4 $24$ A4 $25$ A2 $26$ A4 $27$ A3 $28$ A1 $29$ A4 $30$ A2 $31$ A3 $32$ A2 $33$ A4 $34$ A4 $35$ A3 $36$ A3 $37$ A4 $39$ A2 $40$ A4 $41$ A1 $44$ A1	20	A1
23A4 $24$ A4 $25$ A2 $26$ A4 $27$ A3 $28$ A1 $29$ A4 $30$ A2 $31$ A3 $32$ A2 $33$ A4 $34$ A4 $35$ A3 $36$ A3 $37$ A4 $39$ A2 $40$ A4 $41$ A1 $44$ A1	21	A1
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	22	A3
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	23	A4
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	24	A4
27       A3         28       A1         29       A4         30       A2         31       A3         32       A2         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         40       A4         41       A1         42       A2         43       A2         44       A1	25	A2
$\begin{array}{c c c c c c c c c c c c c c c c c c c $	26	A4
29       A4         30       A2         31       A3         32       A2         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         40       A4         41       A1         42       A2         43       A2         44       A1	27	A3
30       A2         31       A3         32       A2         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         40       A4         41       A1         42       A2         43       A2         44       A1		A1
31       A3         32       A2         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         40       A4         41       A1         42       A2         43       A2         44       A1		A4
32       A2         33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         44       A1		A2
33       A4         34       A4         35       A3         36       A3         37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         44       A1	-31	A3
34       A4         35       A3         36       A3         37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         44       A1		A2
35       A3         36       A3         37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         43       A2         44       A1		
36       A3         37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         43       A2		
37       A4         38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         44       A1		
38       A4         39       A2         40       A4         41       A1         42       A2         43       A2         44       A1	36	A3
39     A2       40     A4       41     A1       42     A2       43     A2       44     A1		
40     A4       41     A1       42     A2       43     A2       44     A1		
41     A1       42     A2       43     A2       44     A1		
42         A2           43         A2           44         A1		
43 A2 44 A1		
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